

SP#

Precision Finishing Inc.

Sample Process Request Form

708 Lawn Avenue, Sellersville, PA 18960
Tel (215) 257-6862 ~ Fax (215) 257-4162

Company Name		Date:	
Address		Phone Number	
Address		Fax Number	
Address		Return Parts To	
Submitter		Required By	

Purpose:	Equipment <input type="checkbox"/>	Media <input type="checkbox"/>	Compound <input type="checkbox"/>	Jobbing <input type="checkbox"/>	Next Operation:
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Part Description:	Material:	Qty:	Accept. Part?	
Dimensions:				

Requirements: Degrease De-scale Clean De-burr Sharpness Only De-flash Burnish
 Radius Min/Max Anchor-Pattern RMS Initial/Final Peening Intensity

	Test Objectives:
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^ Picture Showing Critical Areas ^

Desired Finish	Bright <input type="checkbox"/>	Smooth <input type="checkbox"/>	Matte <input type="checkbox"/>	Profile <input type="checkbox"/>	Clean <input type="checkbox"/>
Post Treatment	Air Dry <input type="checkbox"/>	Spin Dry <input type="checkbox"/>	Cob Dry <input type="checkbox"/>	Blow Off <input type="checkbox"/>	Inhibit/How

Production Info	Preferred Time	Absolute Time
	Production Required	No. of Shifts

Proposed Method

	Current Method	Test #1	Test #2	Test #3
Equipment				
Media				
Compound				
Water				
PSI/Motion				
Time				
Drying				
No. Parts				

Salesman:

Precision Finishing Sample Processing Report

Sample Run By: _____

Mass Finishing-

Date				
Test Number				
Equipment				
Parts Run				
Media				
Media Code	PFI #	PFI #	PFI #	PFI #
Compound				
Compound Usage				
Water Batch				
Flow Rate (GPH)/RPM				
Bottom Weight/Lead Angle				
Time Pulls				
Est. Parts / Cu. Ft.				

Blasting-

Date				
Test Number				
Equipment				
Media Code	PFI #	PFI #	PFI #	PFI #
Media				
PSI				
Time				
# of Parts				

Results/Recommendations

Observations

Parts Tend To:

Nick _____ Tangle _____ Jack Straw _____ Ride on Mass Surface _____ Bend _____

Stick to Mill Surface _____ Stick Together _____

Rinsing:

No Rinse _____ Mill Rinse _____ Cold Rinse _____ Hot Rinse _____ Inhibit/Method _____

Drying:

Air _____ Wipe _____ Blow Dry _____ Centrifugal _____ Cob Meal _____

Media Lodging:

None _____ Occasional _____ Some _____ Heavy _____ Fines Only _____

Separation

Parts/Media

No Difficulty _____ Minor Difficulty _____ Substantial Difficulty _____

Explanation: _____

