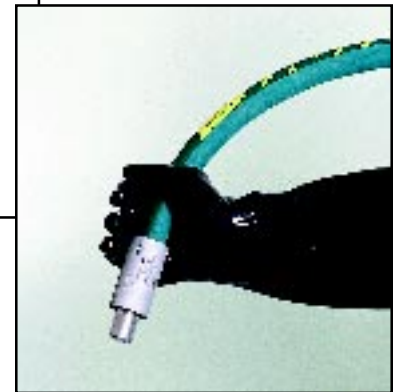




BNP 600 & 720 Mini Blast Rooms - Pressure System



**Clean
Peen
Deburr
Finish**



Model BNP-720 with 900 CFM Reclaimer and Dry Filter Dust Collector

For tough cleaning jobs, pressure blasting delivers higher abrasive velocity for greater impact intensity, compared to suction blasting, and can increase your production rate by as much as 300 percent.

Common Applications

- Remove rust, mill scale, heat scale, and carbon buildup from metals
- Strip paint, powder coating, plating, and anodizing from parts for rework
- Eliminate burrs, parting lines, flashings, and other defects from castings and injection-molded parts
- Extract residual sand from castings
- Beautify steel, stainless steel, aluminum, brass and other metals with a uniform matte finish
- Etch artwork and lettering into glass, stone, plastics, metal and other materials
- Clean release agents and material buildup from molds

BNP 600/720 Pressure Cabinets Feature:

Safety

- ✓ Full-length, neoprene-on-fabric gloves resist wear and protect operator.
- ✓ Ceiling-mounted, four-tube fluorescent light fixture with abrasive resistant Lexan® cover for extraordinary visibility.
- ✓ Safety interlocks interrupt blasting if either door is opened. (Conforms to US regulations.)
- ✓ Heavy-duty, cam-style latch seals doors tight through years of service.

Productivity

- ✓ High efficiency, 2.0 cubic foot capacity, ASME-coded pressure vessel, fitted with 1" ID piping, industrial-quality blast hose and couplings and cabinet integrated controls.
- ✓ Unique Air Logic system (pilot actuated) to maximize air flow to the nozzle.
- ✓ Double-wall, sound-insulated doors.
- ✓ 12-gauge steel all-welded construction, with strength breaks to form a rigid, long-lasting cabinet shell.
- ✓ Large 20" X 30" view window.

Convenience

- ✓ Tilt-out window, for tool-free glass changes in minutes.
- ✓ Pressure regulator, gauge, and electric switch mounted within easy reach.
- ✓ Built-in blow-off gun helps keep dust inside the cabinet, not on your floor.

Tungsten Carbide Blast Nozzle

The standard No 3 tungsten carbide nozzle is perfect for most blasting, while the optional boron carbide nozzles stand up to hundreds of hours of blasting with aluminum oxide or other aggressive abrasives. The cabinet's blast and recovery systems can support up to a No 6 (3/8-inch) nozzle.

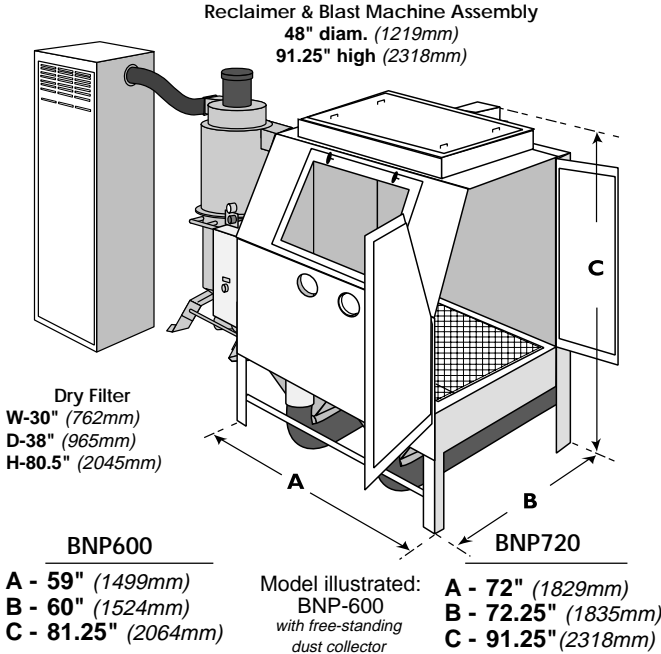
Popular Accessories

- Adjustable Vortex Tube (for lightweight media)
- Air-powered Vertical Lift Door
- Alox Kit
- Curtains (black or high-visibility white)
- HEPA filter (RP model only)
- Manometer Kit
- Oscillator Assembly
- Timed door release
- 30" and 48" Dia. Turntables
- Work Car & Track Assembly
- Additional operator station
- Additional door set

S P E C I F I C A T I O N S

COMPLETE SYSTEM

Actual space required depends on equipment configurations, options and desired work flow. Allow additional work space for operator and maintenance access.



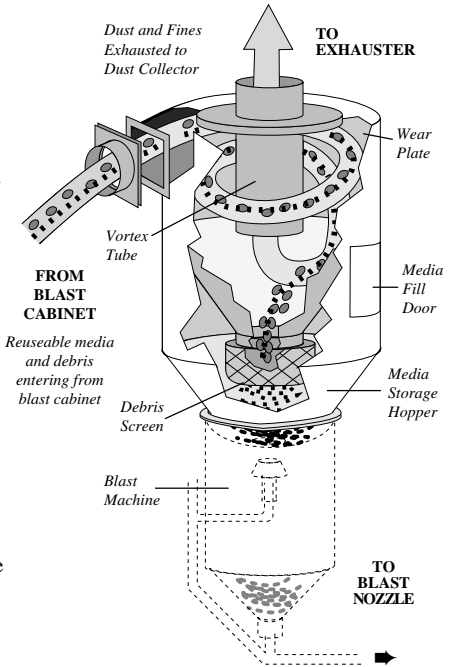
BLAST/ RECLAIM SYSTEM

The Heart of ZERO's Blasting System

Our exclusive media reclaimers continuously extract dust and debris and return properly sized, usable media to the blast system. The standard reclaimer handles all non-metallic media. For metallic media, specify reduced ID conveying hose.

The versatile design of our larger reclaimers lets you quickly adapt the system to your changing needs - add media hoppers, rubber liners, or pull-through dust-collection.

The reclaimer, mounted atop the pressure vessel, automatically refills the blast system with clean, recycled media.



CABINET

Working Chamber Size

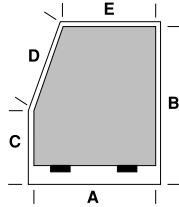
BNP600	56" wide (1422 mm) 58.5" deep (1486 mm) 53" high (1346 mm)
BNP720	69" wide (1753 mm) 70.5" deep (1778 mm) 63" high (1600 mm)

Window Size (safety glass)

30" wide (762 mm)
20" high (508 mm)

Door interlock system conforms to U.S. government regulations.

Door Opening



BNP600	BNP720
A - 55.5" (1410 mm)	67" (1702 mm)
B - 47" (1194 mm)	58" (1473 mm)
C - 21.5" (546 mm)	22.5" (572 mm)
D - 27" (686 mm)	38" (965 mm)
E - 46" (1168 mm)	54" (1372 mm)

DUST COLLECTORS

Dry filters are suitable for most industrial applications where the dust collector can be shut off periodically to shake dust from the 100% cotton sateen filter tubes. Dry filters trap 98% of dust down to 1.0 micron.

Reverse pulse cartridge dust collectors (which trap 99.7% of dust down to 0.5 micron) allow non-stop, high-production blasting. The polyester-cellulose cartridges are automatically pulse cleaned for maximum filter efficiency. Worn cartridges can be replaced in minutes.

Dry Filters	Reverse Pulse Collector
5 sq ft filter area per tube 900 cfm DF has 40 tubes (200 sq ft)	235 sq ft filter area per cartridge RPC-2 has 2 cartridges (470 sq ft) RPH-3 has 3 cartridges (705 sq ft)

Clemco is committed to continuous product improvement. Specifications are subject to change without notice.

Clemco Industries is an ISO 9001 certified company.

NOZZLES

AIR REQUIREMENTS

NOZZLE	NOZZLE ORIFICE	CFM at 80 PSI	M ³ /Min at 5,5 BAR	CFM at 100 PSI	M ³ /Min at 7 BAR
No. 3	3/16"	38	1,08	45	1,3
No. 4	1/4"	68	1,93	81	2,3
No. 5	5/16"	113	3,20	137	4,0
No. 6	3/8"	161	4,56	196	5,6

BNP Mini Blast Rooms are furnished with a No. 3 tungsten carbide nozzle.

ELECTRICAL

900 CFM (25 m³/m) 2HP, 3PH, 60HZ, (1.5KW, 220V, 3PH, 50HZ);
 1200 CFM (34 m³/m) 5HP, 3PH, 60HZ, (3.7KW, 220V, 1PH, 50HZ);
 available with three phase motors only.

Other motors and electrical configurations are available to make your system compatible with local power systems.

ORDERING INFORMATION

Model Number	Reclaim CFM (m ³ /m)	Dust Coll.	230V Stk. No.	460V Stk. No.	Ship Wt. lb(kg)
BNP-600P-900 DF	900 (25)	Dry Filter	12670	12676	2,569 (1168)
BNP-600P-900 RPC	900 (25)	RPC-2	12671	12677	2,849 (1295)
BNP-600P-900 RPH	900 (25)	RPH-2	14395	14464	3,424 (1556)
BNP-600P-1200 RPH	1200 (34)	RPH-3	14467	14468	4,115 (1870)
BNP-720P-900 DF	900 (25)	Dry Filter	12655	12661	3,125 (1420)
BNP-720P-900 RPC	900 (25)	RPC-2	12656	12662	3,405 (1548)
BNP-720P-900 RPH	900 (25)	RPH-2	14397	14476	3,980 (1809)
BNP-720P-1200 RPH	1200 (34)	RPH-3	14479	14480	5,025 (2284)